

The Force Balance Dynamometer (FBD) is a new series of spin balance instruments, which measure both static unbalance (due to CG offset) and dynamic unbalance (due to product of inertia). System software collects unbalance data, reports unbalance information, calculates correction mass solutions, and measures the expected residual unbalance of the payload after balancing.

This new instrument has the ability to spin balance a payload in a vacuum environment and thereby provide a solution to eliminate errors due to aerodynamic forces. It is low profile, permanently calibrated, has unmatched sensitivity, and can be used over a wide temperature range.

Measurement sensitivity of the FBD system is equivalent to the Raptor Scientific traditional POI series, which features the best accuracy in the world for low spin speed applications.



Force Balance Dynamometer

Design Features

The FBD instrument is designed for use in vacuum chambers and temperature chambers.

It is designed specifically to be low profile, measuring less than one foot in height, so that the whole instrument can be placed in a chamber. This overcomes limitations of hook height or test chamber space.

This is a major design enhancement over previous designs that use oil or compressed air. With those previous designs the interface between the instrument and the chamber was problematic.

General Specifications

	FBD20	FBD200	FBD2200
Maximum Payload Mass	20 lb (9 kg)	200 lb (90 kg)	2,200 lb (1,000 kg)
Range of Spin Speeds	0-40 RPM	50 - 200 RPM	30 - 150 RPM
Minimum Achievable	0.02 lb-in ²	0.14 lb-in ² (0.06 kg-cm ²) at 50 rpm	2 lb-in2 (5.86 kg-cm2) at 30 rpm
Readout	(0.06 kg-cm ²) at 20/30 rpm	0.02 lb-in ² (0.06 kg-cm ²) at 100 rpm 0.006 lb-in ² (0.06 kg-cm ²) at 200 rpm	0.5 lb-in ² (1.47 kg-cm ²) at 50 rpm 0.15 lb-in ² (0.44 kg-cm ²) at 100 rpm
Unbalance Reduction Ratio	95%	85%	85%

Instrument Selection

FBD instruments can be delivered with or without a spin motor. The version without a motor is used by test engineers to balance payloads that spin about their own bearings, eliminating the time-consuming process of precisely aligning the payload spin axis with the rotation axis of a spin balance machine.

The payload can be balanced without separating its rotating and non-rotating portions, which allows balancing or balance verification at any point in the integration and test flow without violating the integrity of a fully tested structure. Typical applications include spacecraft and inertia wheels.

Raptor Scientific currently offers 3 capacity ranges of the FBD instrument: a 20 lb tabletop and 2200 lb capacity instrument to balance payloads as small as 2 lb CubeSats up to full-size spacecraft.



